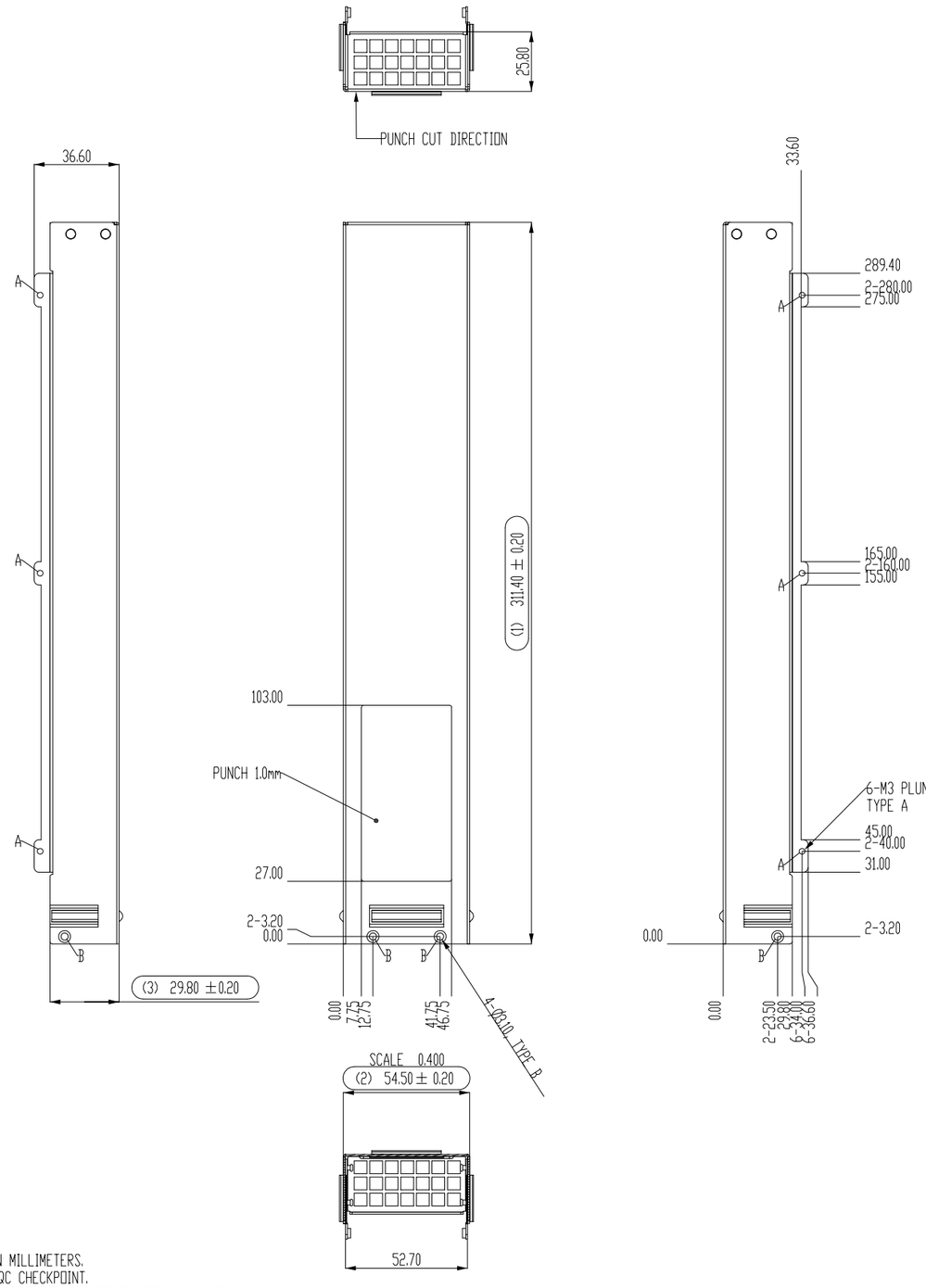
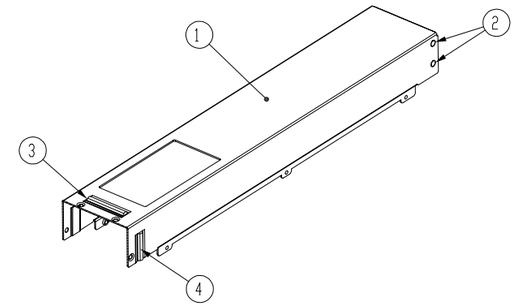
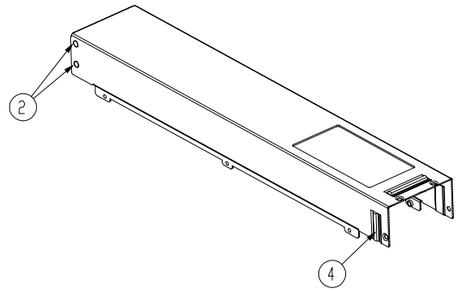
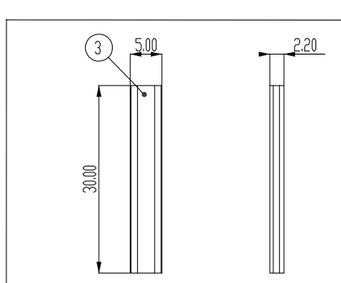




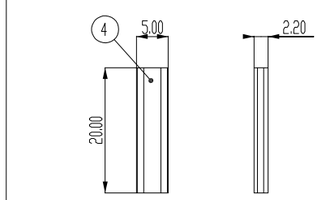
SCALE 0.250



SCALE 0.250

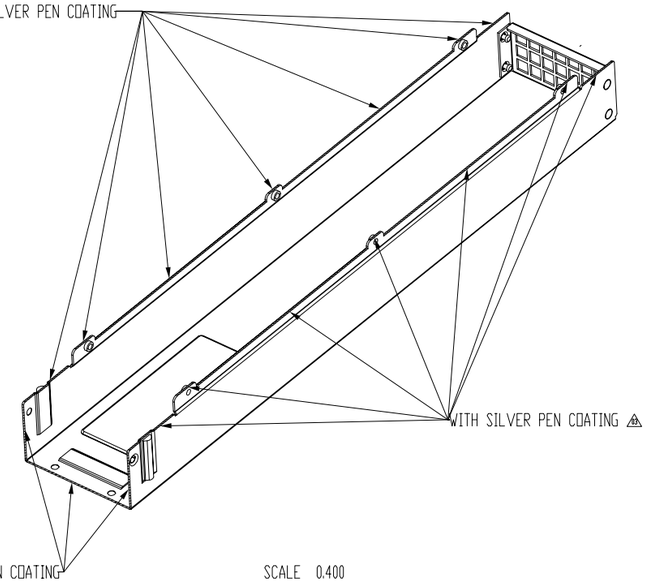


SCALE 1.000



SCALE 1.000

⚠ WITH SILVER PEN COATING



⚠ WITH SILVER PEN COATING

SCALE 0.400

⚠NOTES:
1. ALL DIMENSIONS SHOWN IN MILLIMETERS.
2. DIMENSIONS (1)~(3) ARE IQC CHECKPOINT.
3. ALL DIMENSIONS MUST BE MEASURED FOR FIRST ARTICLE APPROVAL.
4. ALL CRITICAL DIMENSIONS SHOWN MUST MEET A MINIMUM CPK VALUE OF 1.33.
5. ALL NON-SHOWN DIMENSION IN THE DRAWING, MUST BE TAKEN FROM 3D DATA.
6. THE DIMENSIONS NEED TO FOLLOW STANDARD DRAWING TOLERANCES TABLE AS BELOW UNLESS OTHERWISE STATED.
7. ALL PARTS MUST BE RoHS COMPLIANT.
8. PUNCH DIRECTION SHOWN.
9. ALL PARTS TO ABIDE TO FB COSMETIC AND INSPECTION GUIDELINES.
⚠10. PLEASE REFER TO THE DRAWING WHICH DEFINE SOME SHEARED EDGES NEED TO BE COATED SILVER PEN, UNCOATED AREAS MAY HAVE THE POSSIBILITY OF RUSTING.
⚠11. SILVER PEN TYPE: UNIPAINT PX-20 SILVER #63614 MEDIUM LINE OR ZEBRA #200M SILVER MEDIUM POINT.

⚠	ITEM	Q'Y	DESCRIPTION	SUPPLIER
	1	1	IRON COVER 12V-PSU,SGCC 0.8T	TIMSON
	2	4	RIVET,05-AE-4.7D-6-ZI-E	TIMSON
	3	1	GASKET,07EVA050022030-E	TIMSON
	4	2	GASKET,07EVA050022020-E	TIMSON

Reason	ZONE	DESCRIPTION
	⚠2	MODIFY THE NOTES AND BOM LIST / CHANGE MATERIAL
	⚠1	ADD SILVER PEN AREA DEFINITION
	,	,
	,	,
	,	,

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UNSPECIFIED TOL'S (+/-0.2mm)

ANGLE +/- 1°	GRADE / DIM	0	1	2	3	4	5
ROUGHNESS	0------16	0.05	0.1	0.15	0.2	0.2	0.5
	16------63	0.05	0.15	0.2	0.3	0.3	0.8
	63------250	0.05	0.2	0.25	0.4	0.5	1.2
	250------500	0.1	0.25	0.3	0.6	0.8	1.8
	500------1000		0.3	0.5	0.8	1.2	3.0

FINISH.
COATING:NO
PRINTING:NO

PART NO. 123200000790A

MATERIAL ⚠SGCC T=0.8mm

SCALE 1/1 | UNIT MM ~~(IN)~~

DESIGN | Curtis | 20-JUN-16

facebook

DWG. TITLE. IRON COVER 12V-PSU ES7632BT-0415-168FB

SHEET 1/1 | REV. 03 | SIZE A3